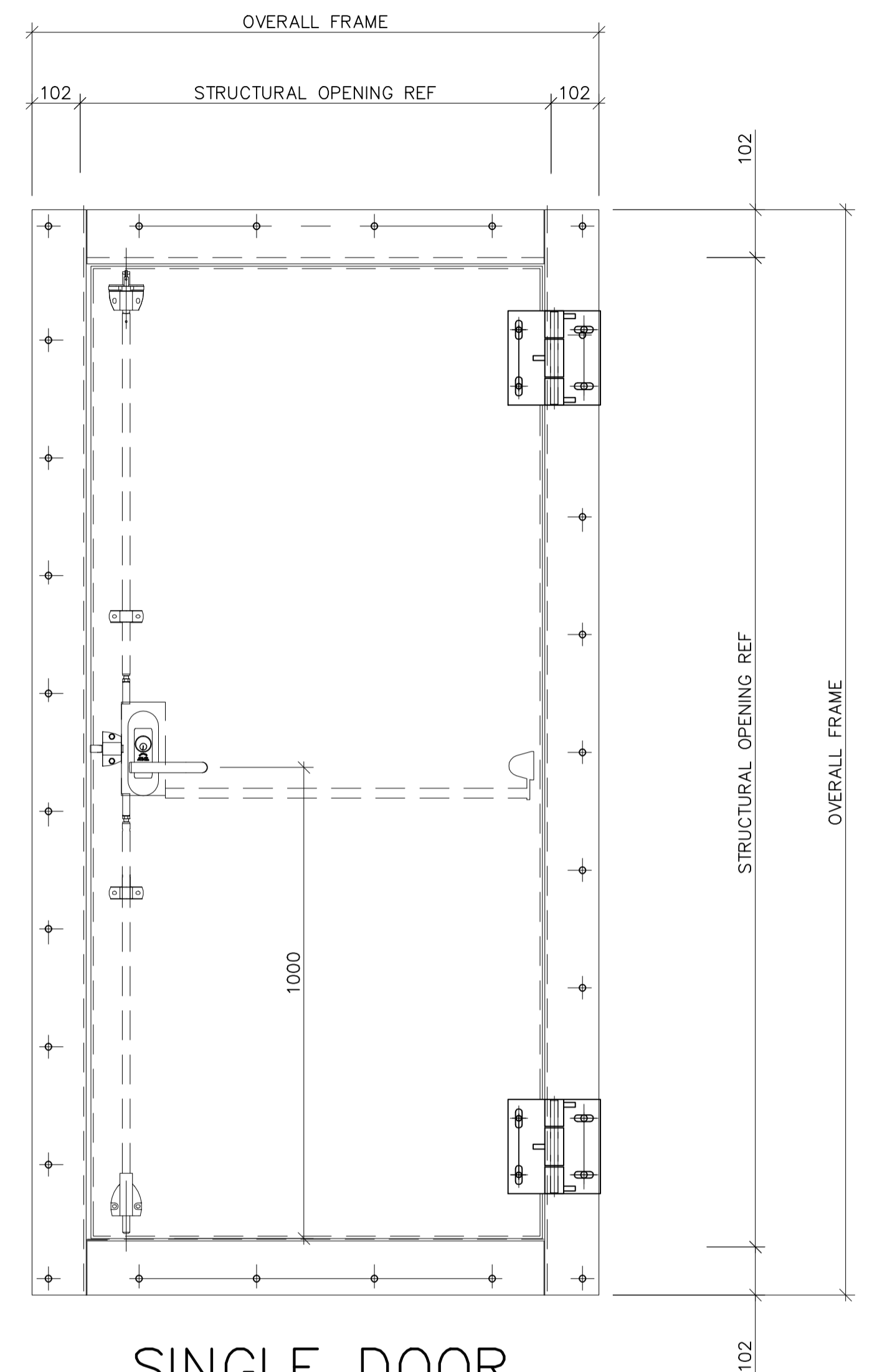


DOUBLE DOOR



SINGLE DOOR

NOTES:-

STANDARDS AND SPECIFICATION FOR DOOR MANUFACTURE AND COMPONENTS

STEEL FABRICATION GENERALLY TO NSSS 4th EDITION

WELDING/MANUFACTURE PROCEDURES

WELDING & WELD PROCEDURE – BS EN ISO15614-1:2004
 MACRO EXAMINATION – BS EN 1321:97
 HARDNESS SURVEY – EN1043-1:96

BEARINGS

OILITE BEARINGS – SIN A50/SAE 841 G7S7JS13

STEEL

DOOR PLATES AND FLATS – EN 10025 S275JR
 DOOR FRAME RHS/SHS – EN10219 S235JRH
 PIVOT ASSEMBLIES – M6 PD 970 2005 BRIGHT

FIXINGS

MACHINE SCREWS – DIN 912
 FRAME FIXINGS – DIN 976-1A
 BUTTON HEAD MACHINE SCREWS – ISO 7380

DOOR LEAF CONSTRUCTION

HINGE – COMPONENT ASSEMBLY TO STANDARD
 DEFENCE DOORS DESIGN FOR 10psi BLAST DOORS LOCK – INTERNAL
 PANIC BAR WITH THREE POINT LATCHING,
 MODIFIED END BOLTS TO DEFENCE DOORS DESIGN AND BLAST
 CALCULATIONS, EXTERNAL LEVER HANDLE LOCK SET
 FINISH – REMOVE ALL SHARP EDGES AND BURRS, PRIMER FINISH

44kN/m² BLAST
 RESISTANT DOORS
 WITH 4 HOUR FIRE RATING

DefenceDoors

Fairways House, Thornholme, Driffeld, YO25 4NN
 web:- www.defencedoors.co.uk tel:- 24 hr (+44) 07912 677302

A1
 Scale
 1:10